







A Technical, Economic and Environmental Assessment of Clean Marine Fuel Options for Australia

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- 2. Conventional and alternative energy carriers
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A brief overview of the shipping sector



International

- Trade volume = 12 billion tonnes p.a.^[1]
- Growth = 2.1% p.a.^[1]

 CO_2 emissions = 706 million tonnes p.a. (~2% of global energy related CO_2 emissions)^[1]

A brief overview of the shipping sector



International

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Australia

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Trade volume = 1.7 billion tonnes p.a. (99% of Australia trade
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 $volume)^{[2,3]}$ Growth = 1.4% p.a.^[2]

Value = \$600 billion (85% of Australia trade

value)^[2,4] CO2 emissions = 2 million tonnes p.a.^[5]

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- Estimated from miniscule bunker fuel sales
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¹ UNCTAD. (2023), ² BITRE. (2023), ³Shipping Australia. (2020), ⁴ABS. (2023), ⁵DCCEEW. (2023)

Conventional and alternative fuels



Conventional fuels considered:

- Heavy fuel oil (HFO)
- Very low sulphur fuel oil (VLSFO)
- Marine gas oil (MGO)

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- Compressed hydrogen (CH2)
- Liquefied hydrogen (LH2)
- Ammonia (NH3)
- Methanol (CH3OH)



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Fuel production pathways considered:

- Fossil (F)
- Blue (BL)
- Bio (BIO)
- Green (E)





Bio

Green

* Emission intensity data from: ¹Comer and Osipova (2021), ²IEA. (2019), ³IRENA & Methanol Institute. (2021), ⁴European Union. (2018), ⁵IEA. (2023), ⁶Zaimes, G. G. (2021).

Blue

** Cost data from: ²IEA. (2019), ³IRENA & Methanol Institute. (2021), ⁵IEA. (2023), ⁷Ship & Bunker. (2023).

Fossil

Most to least polluting production pathways: fossil, blue, bio and green. The reverse is true for the corresponding pathway costs.

120 Tank-to-wake 100 Well-to-tank 80 •Well-to-wake Emission intensity 60 (kg_{coze}/GJ)* 40 20 0 VLSFO MGO HFO LNG CH2 LH2 Methanol Ammonia Methanol ELEC CH2 LH2 Methanol Ammonia -20 Blue Green Fossil -40 -60 -80 60 50 Energy cost 40 **([5]/\$) 20 10 0 HFO VLSFO LNG CH2 LH2 ELEC LH2 MGO CH2 Methanol Ammonia Methanol Methano Ammonia Fossil Bio Blue Green

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LNG and blue methanol have limited potentials to reduce GHG emissions compared to HFO. Additionally, blue methanol is priced higher than any of the fuel oils.



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Low and zero GHG emissions options have the potential to achieve 80-100% reduction in GHG emissions compared to HFO.

However, these options are accompanied by a cost increase of up to three times.



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Conventional and alternative propulsion systems



| Low-speed engine | Medium-speed engine | Gas turbine | Fuel cell | Battery |
|-----------------------------------|--|--|----------------------------------|---------------------------------|
| • Mechanically coupled (LSE-M) | Mechanically coupled (MSE-M) Electrically coupled (MSE-E) | Mechanically coupled (GT-M) Electrically coupled (GT-E) | • Electrically coupled (FC-E) | • Electrically coupled (B-E) |

Conventional

Alternative







* The capital costs presented above exclude the energy storage components.

** The currency used is USD.

¹Korberg, A. D. et. al. (2021), ²Aurecon. (2022), ³Kanchiralla, F. M. et. al. (2022), ⁴Trivyza, N. L. et. al. (2022)

Capital cost

Medium-speed engines appear to require the lowest level of capital expenditure, followed by low-speed engines.



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Capital cost

Transmission and emission aftertreatment systems contribute significantly to the overall CAPEX.

\$1,400 Emission aftertreatment \$1,200 Transmission system Prime mover/fuel cell \$1,000 CAPEX (\$/kW) \$800 \$600 \$400 \$200 \$0 Ammonia HFO VLSFO MGO LNG CH2 LH2 MGO LNG CH2 LH2 MGO LNG CH2 LH2 MGO MGO CH2 LH2 ELEC Methanol Methanol Ammonia Methanol Ammonia Mechanically coupled low-speed engine Mechanically coupled medium-speed engine Electrically coupled medium-speed engine GT-M GT-E Battery Fuel cell

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Modelling of shipping performance





Modelling of shipping performance





The model accounts for **route** and **ship specifications** to determine **sizes** and **propulsive power** and subsequently **feasibility** as well as **energy**, **emission** and **cost** factors for each **fuel** and **propulsion system** option.

Shipping performance metric



• The levelised cost of shipping (LCOS):

 $LCOS\left(\frac{\$ \ capital(costs \) + (fuel \ costs) + (fuel$

• Emission intensity (EI):

$$EI\left(\frac{kg_{cO2e}}{tonne \cdot km}\right) = \frac{total \ mass \ of \ GHG \ emissions}{(mass \ of \ goods \ carried) \cdot (distance \ travelled)}$$

Transport work

Case study: Australia – China iron ore corridor



- Mass of iron ore traded = 722 million tonnes p.a.^[1]
- Route distance = 6,000 km
- Vessel = 250,000 tonnes bulk carrier
- Total annual energy consumption = 213 PJ p.a.*
- Total annual GHG emissions = 21 million tonnes_{CO2e} p.a.*



*Modelled results using methodology described. All iron ore exported to China is assumed to follow the illustrated route, transported by 250,000 tonne deadweight bulk carriers at 14 knots, powered by HFO-fueled LSE-M. ^{[1}BITRE. (2023), ²DCCEEW. (2022), ³DCCEEW. (2023)

Maximum operational range

Every ship, except those powered by battery, can make 1 return trip without comprising the cargo capacity!



*Modelled results using the methodology described.

**Operational ranges exceeding 100,000 km were omitted as they are less relevant and increasingly compromise cargo capacity.



LCOS as a function of range

Results shown are for options employing low-speed engines.

Other propulsion systems demonstrate similar trends but higher LCOS relative to the low-speed engine cases due to their

lower efficiencies. The battery-powered option is at least 1 order of magnitude more expensive than the HFO-fuelled options.



Range (km)



LCOS as a function of range

Beyond a certain range, the use of compressed and liquefied hydrogen rapidly becomes uneconomic as the vessel

transitions from being weight-limited to volume-limited.



Range (km)



LCOS and emission intensity for 12,000 km range

Low and zero emissions options may increase the delivered costs of Australian iron ore to China by \$5-12/tonne, or 10-20% of the iron price of \$100/tonne.

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LCOS and emission intensity for 12,000 km range

Bio methanol or blue ammonia fuelled low-speed engines are the most cost-effective low GHG emissions options.





LCOS and emission intensity for 12,000 km range

Green compressed hydrogen fuelled low-speed engine is the cheapest zero emission option.

However, for operational ranges exceeding 43,000 km the green liquefied hydrogen or methanol fuelled low-speed engine options are expected to have better economic performance.



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Conclusions



- Except for the battery option, all combinations of fuel and propulsion system considered appear to be
 plausible for shipping Australian iron ore to China on bulk carriers with representative deadweight. This even
 includes a single, return trip fuelled with gaseous hydrogen.
- Whilst low-emission fuels may at least double shipping costs, this is anticipated to increase the delivered costs of Australian iron ore to Asian trading partners by about 10-20% if the fuel tank is sized for 1 return trip. This is potentially a justifiable "green premium", and there may be options to reduce these costs.
- Noting the many uncertainties in this work, blue ammonia and bio methanol appear to be the lowest cost low- emission shipping options, whilst green compressed or liquefied hydrogen and green methanol appear to be the lowest cost zero-emission shipping options.
- Ongoing work is examining how to reduce the LCOS further for different clean shipping types.

Acknowledgement







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